



Product Information Flyer

DESCRIPTION

OAK DRAW 536 is a heavy-duty evaporative lubricant which combines synthetic lubricant chemistry and extreme pressure additives to offer the ultimate metalforming product without the use of oil.

APPLICATION

OAK DRAW 536 is recommended for drawing and stamping of cold roll, stainless, copper, brass and aluminum sheet stock.

FEATURES & BENEFITS

LUBRICITY:

High boundary lubrication provides good die and tool life. The “evaporative” nature of this unique lubricant supplies high boundary lubrication, while leaving minimal residue.

CLEANLINESS:

After use, parts may not require post cleaning. Clean running product that does not contain oil. Requires no mixing or measuring.

CORROSION:

Non-staining to aluminum and yellow metals.

RECOMMENDED STARTING DILUTIONS

OAK DRAW 536 is used as received (100%) and may be applied by spray, dip or brush methods. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® Territory Manager.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Solubility in water: Insoluble

Specific Gravity: 0.78

Flash Point /Sp.Gr./Boiling Point: SEE MSDS

pH, Typical Operating 100%: NA

Total Sulfur, wt%: 0

Appearance and Odour: Clear/Chemical

Weight, lb/gal, 60°F (15.6°C): 6.5

Viscosity SUS @ 100°F (37.7°C): 32

pH Concentrate: NA

Total Chlorine/Chlorides, wt%: 0/0 ppm

Silicones: None

HANDLING AND STORAGE

If frozen, product separates, Thaw completely at room temperature and stir thoroughly prior to use. Inside storage is recommended.

SAFETY DATA SHEET

Available at www.cimcool.ca

For additional information refer to its WHMIS MSDS, website or contact CIMCOOL® Technical Services at 1-513-458-8199 in Ohio or 1-888-254-1919 in Canada.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.