



Product Information Flyer

DESCRIPTION

OAK DRAW 519 is a light duty “evaporative” lubricant developed for can lids, prepainted metal stamping and related industries.

APPLICATION

OAK DRAW 519 is primarily used to stamp, bend and form where post cleaning is prohibited.

FEATURES & BENEFITS

LUBRICITY:

The “evaporative” nature of this unique lubricant supplies high boundary lubrication, without leaving insightly residues that interfere with subsquent assembling and/or manufacturing processes.

CLEANLINESS:

“Evaporates” at room temperature after use, requiring no post cleaning. Clean running product that does not contain oil. Dry-to-touch on pre-painted alloys.

CORROSION:

Non-staining to aluminum and aluminum alloys.

RECOMMENDED STARTING DILUTIONS

OAK DRAW 519 is used as received (100%) and may be applied by spray, dip or brush methods. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® Territory Manager.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Solubility in water: Insoluble

Specific Gravity: 0.80

Flash Point /Sp.Gr./Boiling Point: SEE MSDS

pH, Typical Operating 100%: NA

Total Sulfur, wt%: 0

Appearance and Odor: Clear/Nearly Odorless

Weight, lb/gal, 60°F (15.6°C): 6.33

Viscosity SUS @ 100°F (37.7°C): 33

pH Concentrate: NA

Total Chlorine/Chlorides, wt%: 0/0 ppm

Silicones: None

HANDLING AND STORAGE

If frozen, thaw completely at room temperature prior to use. Inside storage is recommended.

SAFETY DATA SHEET

Available at www.cimcool.ca

For additional information refer to its WHMIS MSDS, website or contact CIMCOOL® Technical Services at 1-513-458-8199 in Ohio or 1-888-254-1919 in Canada.

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