

## 1. Identification

**Product identifier** MILFORM® OAK DRAW® 530  
EVAPORATIVE LUBRICANT

**Other means of identification**

**SDS number** Not applicable

**Product code** B30154

**Recommended use** EVAPORATIVE LUBRICANT

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8100

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

**Supplier**

**Company name** Milacron Canada Corp.  
**Address** 1175 Appleby Line Road, Unit B-1  
Burlington Ontario L7L5H9 Canada

**Telephone (General Information)** 905-319-1919

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Skin irritation	Category 2
	Eye irritation	Category 2B
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
<b>Environmental hazards</b>	Not classified.	

**Label elements**



**Signal word** Danger

**Hazard statement** Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Causes eye irritation. May cause drowsiness or dizziness.

## Precautionary statement

### Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

### Response

IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a POISON CENTER/doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

### Storage

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Other hazards

None known.

### Supplemental information

Use in manufacturing processes only.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
ISOPARAFFINIC HYDROCARBON		68551-17-7	90 - 100
Other components below reportable levels			1 - 5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## 4. First-aid measures

### Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

### Skin contact

Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

### Eye contact

Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

### Ingestion

Call a physician or poison control center immediately. Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

### Most important symptoms/effects, acute and delayed

Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause drowsiness and dizziness. Skin irritation.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

### General information

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

## 5. Fire-fighting measures

### Suitable extinguishing media

Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

### Specific hazards arising from the chemical

Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

### Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

### General fire hazards

Flammable liquid and vapor.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations.

**Large Spills:** Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

**Small Spills:** Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

## 7. Handling and storage

### Precautions for safe handling

When using do not smoke. Take precautionary measures against static discharges. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Do not allow material to freeze. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### ACGIH

	Type	Value
ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7)	TWA	100 ppm

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

#### Skin protection

##### Hand protection

Nitrile gloves are recommended.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

<b>Appearance</b>	CLEAR
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.
<b>Odor</b>	CHEMICAL
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not Applicable
<b>Melting point/freezing point</b>	Not Determined
<b>Initial boiling point and boiling range</b>	> 340 °F (> 171.11 °C)
<b>Flash point</b>	124 °F (51.1 °C) Tagliabue
<b>Evaporation rate</b>	Not Applicable
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	0.6 %
<b>Explosive limit - upper (%)</b>	7 %
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble in Water
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	689 °F (365 °C)
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	7 cSt @ 100°F (38°C) ≤ 20.5 mm <sup>2</sup> /s @ 40°C
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	0.770
<b>VOC ASTM D2369</b>	97 %

**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Water. Never add water to this product. Avoid contact with oxidizers or reducing agents. Avoid contact with acids and alkalis.
<b>Hazardous decomposition products</b>	Smoke, fumes, and oxides of carbon

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	May cause drowsiness and dizziness.
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<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes eye irritation.
<b>Ingestion</b>	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. May cause drowsiness and dizziness. Skin irritation.

#### Information on toxicological effects

##### Acute toxicity

Components	Species	Test Results
ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7)		
<b>Acute</b>		
<b>Dermal</b>		
<i>Liquid</i>		
LD50	Rabbit	> 5000 mg/kg
<b>Inhalation</b>		
<i>Mist</i>		
LC50	Rat	12.4 mg/l, 4 hours
<b>Oral</b>		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes eye irritation.

#### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** May cause drowsiness and dizziness.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** May be fatal if swallowed and enters airways.

**Chronic effects** Not classified.

**Further information** The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50 Daphnia	1000 mg/l, 48 hours
Fish	LC50 Rainbow Trout	1000 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### TDG

**UN number** UN1268  
**UN proper shipping name** PETROLEUM PRODUCTS, N.O.S. (ISOPARAFFINIC HYDROCARBON)  
**Transport hazard class(es)**  
**Class** Combustible Liquid  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards** No  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### IATA

**UN number** UN1268  
**UN proper shipping name** PETROLEUM PRODUCTS, N.O.S. (ISOPARAFFINIC HYDROCARBON)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3  
**Packing group** III  
**Environmental hazards** No.  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### Other information

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

#### IMDG

**UN number** UN1268  
**UN proper shipping name** PETROLEUM PRODUCTS, N.O.S. (ISOPARAFFINIC HYDROCARBON)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-E  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.



## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### Controlled Drugs and Substances Act

Not regulated.

### Export Control List (CEPA 1999, Schedule 3)

Not listed.

### Greenhouse Gases

Not listed.

### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

## 16. Other information

<b>Issue date</b>	07-22-2019
<b>Version #</b>	01
<b>NFPA ratings</b>	Health: 1 Flammability: 2 Instability: 0

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information**

Product and Company Identification: Product Codes  
Composition / Information on Ingredients: Ingredients  
Physical & Chemical Properties: Multiple Properties  
Transport Information: Proper Shipping Name/Packing Group  
Regulatory Information: United States  
HazReg Data: North America  
GHS: Classification