# SAFETY DATA SHEET

## 1. Identification

**Product identifier** MILFORM® 8050

STAMPING AND DRAWING FLUID

Other means of identification

SDS number Not applicable B00477 **Product code** 

Recommended use STAMPING AND DRAWING FLUID

**Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

**Emergency telephone** 

number

1-800-424-9300 (CHEMTREC)

**Emergency telephone** 

number (outside USA)

1-703-527-3887 (CHEMTREC)

**Supplier** 

Company name Milacron Canada Corp.

**Address** 1175 Appleby Line Road, Unit B-1

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

**Emergency telephone** number (outside USA)

1-703-527-3887 (CHEMTREC)

**Supplier** Not available.

2. Hazard identification

Not classified. Physical hazards

Category 2A **Health hazards** Serious eye irritation

> Sensitization, skin Category 1

**Environmental hazards** Not classified.

Label elements



Signal word

May cause an allergic skin reaction. Causes serious eye irritation. **Hazard statement** 

**Precautionary statement** 

Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the Prevention

workplace. Wear eye protection/face protection. Wear protective gloves.

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IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several Response

> minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Store away from incompatible materials. Storage

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information The classified hazards shown on this SDS are associated with the product concentrate. These

hazards are not expected under recommended use conditions and dilution. 1.76% of the mixture consists of component(s) of unknown acute oral toxicity. 1.76% of the mixture consists of

component(s) of unknown acute dermal toxicity.

Use in manufacturing processes only.

Container vapor space may contain hydrogen sulfide. May cause respiratory irritation.

## 3. Composition/information on ingredients

#### **Mixtures**

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	10 - 30
AMINOMETHYLPROPANOL		124-68-5	1 - 5
NONYLPHENOL, ETHOXYLATED		127087-87-0	1 - 5
4-(2-NITROBUTYL)MORPHOLINE		2224-44-4	0.1 - 1
Other components below reportable	levels		60 - 80

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of Inhalation

intended use, this material is not expected to be an inhalation hazard.

Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash Skin contact

contaminated clothing before reuse.

Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical Eye contact

attention if irritation develops and persists.

Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, Ingestion

keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if

you feel unwell.

Most important

symptoms/effects, acute and

delayed

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction.

Indication of immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

**General information** If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

#### 5. Fire-fighting measures

Alcohol resistant foam. Dry powder. Carbon dioxide (CO2). Use extinguishing measures that are Suitable extinguishing media

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Wear suitable protective equipment.

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

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#### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions** 

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

# 7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

Value

# 8. Exposure controls/personal protection

Occupational exposure limits

Components

102-71-6)

US. ACGIH Threshold I imit Value	
	d

Componento	1,700	Value	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3	
Canada. Alberta OELs (Occupation Components	nal Health & Safety Code, Sc Type	hedule 1, Table 2) Value	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3	_
Canada. British Columbia OELs. (6 Safety Regulation 296/97, as amer		s for Chemical Substances, Occupational Health and	
Components	Type	Value	

Components	Туре	Value	
TRIETHANOLAMINE (CAS	TWA	5 ma/m3	

Canada. Manitoba OELs (Reg.	217/2006, The Workplace Safety A	nd Health Act)
Components	Туре	Value

Type

TRIETHANOLAMINE (CAS TWA 102-71-6)

Canada. Ontario OELs. (Control o	of Exposure to Biological or Cl	hemical Agents)
Components	Туре	Value

TRIETHANOLAMINE (CAS TWA 3.1 mg/m3 102-71-6)

0.5 ppm

5 mg/m3

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Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components Value Type TRIETHANOLAMINE (CAS TWA 5 mg/m3

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components TRIETHANOLAMINE (CAS 15 minute 10 mg/m3

102-71-6)

102-71-6)

8 hour 5 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency

showers are recommended.

Individual protection measures, such as personal protective equipment

Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is Eye/face protection

recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Other Wear appropriate chemical resistant clothing.

In case of insufficient ventilation, wear suitable respiratory equipment. Respiratory protection

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

# 9. Physical and chemical properties

**CLEAR Appearance Physical state** Liquid. **Form** Liquid. Color Not available.

**CHEMICAL** Odor **Odor threshold** Not available. Not Applicable Ηq Melting point/freezing point < 32 °F (< 0 °C)

Initial boiling point and boiling

range

> 212 °F (> 100 °C)

310 °F (154.4 °C) Cleveland Open Cup Flash point

Like water when diluted **Evaporation rate** 

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Not available. Explosive limit - lower (%) Not available. Explosive limit - upper (%) Vapor pressure Not available. Vapor density Not available.

Relative density Solubility(ies)

Solubility (water)

100 % Water Miscible

Not available.

Material name: MILFORM® 8050 SDS Canada Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Bulk density 8.8 lb/gal @ 60°F
Explosive properties Not explosive.

Fire point 325 °F (162.8 °C)
Oxidizing properties Not oxidizing.

pH in aqueous solution 8.6 @ 20%

Specific gravity 1.0547

VOC ASTM D2369 6 %

# 10. Stability and reactivity

**Reactivity**The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials. May react with corroding cast, gray,

nodular, or other high iron containing swarf or chips to form potentially hazardous levels of

hydrogen sulfide.

Incompatible materials Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form

cancer causing nitrosamines.

**Hazardous decomposition** 

products

Smoke, fumes, oxides of nitrogen, oxides of sulfur, and oxides of carbon

### 11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

**Skin contact** May cause an allergic skin reaction.

**Eye contact** Causes eye irritation.

**Ingestion** Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with

eyes may cause temporary irritation. May cause an allergic skin reaction.

#### Information on toxicological effects

**Acute toxicity** 

Components Species Test Results

AMINOMETHYLPROPANOL (CAS 124-68-5)

Acute
Dermal
Liquid

LD50 Rabbit > 2000 mg/kg

**Oral** Liquid

LD50 Rat 2900 mg/kg

NONYLPHENOL, ETHOXYLATED (CAS 127087-87-0)

Acute Dermal

Liquid

LD50 Rabbit 1883 - 4164 mg/kg

Material name: MILFORM® 8050 SDS Canada

Components Species Test Results

Inhalation

Mist

LC50 Rat 21.3 mg/l, 8 hours

Oral

Liquid

LD50 Rat > 5000 mg/kg

TRIETHANOLAMINE (CAS 102-71-6)

Acute Dermal

Liguid

LD50 Rabbit > 2000 mg/kg

**Oral** Liquid

LD50 Rat 4190 mg/kg

Skin corrosion/irritation Not classified.

Serious eye damage/eye Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

TRIETHANOLAMINE (CAS 102-71-6) Irritant

Canada - Quebec OELs: Sensitizer

TRIETHANOLAMINE (CAS 102-71-6) Sensitizer.

Respiratory sensitization Not classified.

**Skin sensitization** May cause an allergic skin reaction.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

**Reproductive toxicity**This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Not classified.

**Further information**The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components Species Test Results

AMINOMETHYLPROPANOL (CAS 124-68-5)

Aquatic

Acute

Crustacea EC50 Daphnia 193 mg/l, 48 hours Fish LC50 Bluegill (Lepomis macrochirus) 190 mg/l, 96 hours

NONYLPHENOL, ETHOXYLATED (CAS 127087-87-0)

Aquatic

Acute

Crustacea EC50 Daphnia 1.6 - 10 mg/l, 48 hours

Material name: MILFORM® 8050 SDS Canada

Components **Species Test Results** 

LC50 Fathead minnow (Pimephales promelas) 1.2 - 9.3 mg/l, 96 hours Fish

TRIETHANOLAMINE (CAS 102-71-6)

Aquatic

Crustacea EC50 Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours

Acute

Fish LC50 Bluegill (Lepomis macrochirus) 450 - 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

NONYLPHENOL, ETHOXYLATED 3.7 - 4.5**TRIETHANOLAMINE** -2.3

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

## 14. Transport information

**TDG** 

**UN** number UN3082

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. **UN proper shipping name** 

(NONYLPHENOXYPOLYETHOXYETHANOL)

Transport hazard class(es)

Class 9 Subsidiary risk Ш Packing group E3 **Environmental hazards** 

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN3082 **UN** number

Environmentally hazardous substance, liquid, n.o.s. **UN proper shipping name** 

(NONYLPHENOXYPOLYETHOXYETHANOL)

Transport hazard class(es)

9 Class Subsidiary risk Ш Packing group **Environmental hazards** No. 9L **ERG Code** 

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Allowed with restrictions. Passenger and cargo

Other information

aircraft

Allowed with restrictions. Cargo aircraft only

**IMDG** 

**UN** number UN3082

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. **UN proper shipping name** (NONYLPHENOXYPOLYETHOXYETHANOL), MARINE POLLUTANT Transport hazard class(es)

Class 9 Subsidiary risk Ш Packing group

**Environmental hazards** 

Marine pollutant Yes **EmS** F-A, S-F

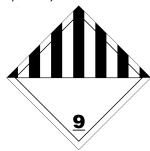
Not established.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

IATA; IMDG; TDG



#### Marine pollutant



**General information** IMDG Regulated Marine Pollutant.

## 15. Regulatory information

**Canadian regulations** 

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

# **Controlled Drugs and Substances Act**

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

**Greenhouse Gases** 

Not listed.

**Precursor Control Regulations** 

Not regulated.

# International regulations

**Stockholm Convention** 

Not applicable.

**Rotterdam Convention** 

Not applicable.

**Kyoto protocol** 

Not applicable.

**Montreal Protocol** 

Not applicable.

**Basel Convention** 

Not applicable.

Material name: MILFORM® 8050 8/9

#### **International Inventories**

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

<sup>\*</sup>A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Toxic Substances Control Act (TSCA) Inventory

#### 16. Other information

 Issue date
 05-19-2017

 Revision date
 12-10-2019

Version # 03

United States & Puerto Rico

NFPA ratings Health: 1

Flammability: 1 Instability: 0

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

**Revision information**This document has undergone significant changes and should be reviewed in its entirety.

Material name: MILFORM® 8050 SDS Canada

Yes