SAFETY DATA SHEET

1. Identification

Product identifier CIMTECH® 610

METALWORKING FLUID

Other means of identification

SDS number Not applicable B01002 **Product code**

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone

number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

CIMCOOL® Canada Company name

Address 1175 Appleby Line Road, Unit B-1 Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Not classified. Physical hazards

Category 2A **Health hazards** Serious eye irritation

> Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word

May cause an allergic skin reaction. Causes serious eye irritation. **Hazard statement**

Precautionary statement

Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the Prevention

workplace. Wear eye protection/face protection. Wear protective gloves.

Material name: CIMTECH® 610 SDS Canada 1/8 **Response** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	10 - 30
DIAMINOPOLYPROPYLENE GLYCOL		9046-10-0	1 - 5
ISOPROPANOLAMINE		78-96-6	1 - 5
PELARGONIC ACID		112-05-0	1 - 5
METHYLISOTHIAZOLINONE		2682-20-4	0.1 - 1
Other components below reportable	e levels		60 - 80

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

Skin contact Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical

attention if irritation develops and persists.

Ingestion Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs,

keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if

you feel unwell.

allergic skin reaction.

Most important

symptoms/effects, acute and

delayed

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an

Indication of immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Alcohol resistant foam. Dry powder. Carbon dioxide (CO2). Use extinguishing

measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Not applicable, non-combustible.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

Material name: CIMTECH® 610 SDS Canada

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values Components	Туре	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. Alberta OELs (Occupation	ial Health & Safety Code, Scl	hedule 1, Table 2)
Components	Туре	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. British Columbia OELs. (0 Safety Regulation 296/97, as amen		s for Chemical Substances, Occupational Health and
Components	Туре	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. Manitoba OELs (Reg. 217	2006. The Workplace Safety	And Health Act)
Components	Туре	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. Ontario OELs. (Control of	Exposure to Biological or Cl	hemical Agents)
Components	Туре	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	3.1 mg/m3
		0.5 ppm
Canada. Quebec OELs. (Ministry o	f Labor - Regulation respecti Type	ing occupational health and safety) Value

Material name: CIMTECH® 610 SDS Canada

5 mg/m3

TWA

TRIETHANOLAMINE (CAS

102-71-6)

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) Value Components Type

8 hour

15 minute 10 mg/m3

TRIETHANOLAMINE (CAS

102-71-6)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency

5 ma/m3

showers are recommended.

Individual protection measures, such as personal protective equipment

Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is Eye/face protection

recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Wear appropriate chemical resistant clothing. Other

In case of insufficient ventilation, wear suitable respiratory equipment. Respiratory protection

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

CLEAR Appearance Physical state Liquid. **Form** Liquid.

Color Not available. Odor **CHEMICAL Odor threshold** Not available.

8.3 На

< -30 °F (< -34.4 °C) Melting point/freezing point Initial boiling point and boiling > 212 °F (> 100 °C)

range

Flash point Not Applicable

Like water when diluted **Evaporation rate**

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Not available. Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Vapor pressure Not available. Vapor density Relative density Not available.

Solubility(ies)

100 % Water Miscible Solubility (water)

Partition coefficient

Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature** Not available. **Decomposition temperature**

Viscosity Not available.

Other information

Density1.09 @ 60° FExplosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.pH in aqueous solution7.8 @ 5%Specific gravity1.091 @ 60° F

VOC ASTM D2369 6 %

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials.

Incompatible materials Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form

cancer causing nitrosamines.

Hazardous decomposition

products

Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Health injuries are not known or expected under normal use.

Skin contact May cause an allergic skin reaction.

Eye contact Causes eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity

Components Species Test Results

ISOPROPANOLAMINE (CAS 78-96-6)

Acute Dermal

Liquid

LD50 Rabbit 1576 mg/kg

METHYLISOTHIAZOLINONE (CAS 2682-20-4)

<u>Acute</u>

Dermal Solid

LD50 Rat

242 mg/kg

Inhalation

Mist

LC50 Rat 0.11 mg/l, 4 hours

PELARGONIC ACID (CAS 112-05-0)

Acute

Dermal

Liquid

LD50 Rat > 2000 mg/kg

Oral

Liquid

LD50 Rat > 2000 mg/kg

Material name: CIMTECH® 610 SDS Canada

Components Species Test Results

TRIETHANOLAMINE (CAS 102-71-6)

Acute Dermal Liquid

LD50 Rabbit > 2000 mg/kg

Oral Liquid

LD50 Rat 4190 mg/kg

Skin corrosion/irritation Not classified.

Serious eye damage/eye

irritation

Causes eye irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

TRIETHANOLAMINE (CAS 102-71-6) Irritant

Canada - Quebec OELs: Sensitizer

TRIETHANOLAMINE (CAS 102-71-6) Sensitizer.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. May be harmful if absorbed through skin.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not

been observed in humans.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components Species Test Results

ISOPROPANOLAMINE (CAS 78-96-6)

Aquatic

Fish LC50 Goldfish (Carassius auratus) 210 mg/l, 96 hours

Acute

Crustacea EC50 Daphnia 109 mg/l, 48 hours

METHYLISOTHIAZOLINONE (CAS 2682-20-4)

Aquatic

Acute

Fish LC50 Rainbow trout, donaldson trout 4.77 - 6 mg/l, 96 hours

(Oncorhynchus mykiss)

Material name: CIMTECH® 610 SDS Canada

Components Species Test Results

PELARGONIC ACID (CAS 112-05-0)

Aquatic

Acute

Crustacea EC50 Daphnia 96 mg/l, 48 hours
Fish LC50 Rainbow trout,donaldson trout 91 mg/l, 96 hours

(Oncorhynchus mykiss)

TRIETHANOLAMINE (CAS 102-71-6)

Aquatic

Crustacea EC50 Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours

Acute

Fish LC50 Bluegill (Lepomis macrochirus) 450 - 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

This product is miscible in water.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ISOPROPANOLAMINE -0.93

METHYLISOTHIAZOLINONE -0.486, @ 20°C

PELARGONIC ACID 3.42 TRIETHANOLAMINE -2.3

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Mobility in soil

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not es

Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Material name: CIMTECH® 610 SDS Canada

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories Country(s) or region

oountry(o) or rogion	mironiory nume	on inventory or exempt (yee, no)
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

Toxic Substances Control Act (TSCA) Inventory *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

Issue date 06-23-2020

Version # 01

United States & Puerto Rico

NFPA ratings Health: 1

Flammability: 0 Instability: 0

Inventory name

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

On inventory or exempt (yes/no)*

Yes

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materials or in any process, unless specified in the text.

This document has undergone significant changes and should be reviewed in its entirety. **Revision information**

Material name: CIMTECH® 610 SDS Canada