



SAFETY DATA SHEET

SECTION 1. Identification of the hazardous chemical substance or mixture and of the supplier or manufacturer

Name of the hazardous chemical substance or mixture **CIMSTAR® 540Z**

METALWORKING FLUID

Other means of identification

SDS number Not applicable

Recommended use of the hazardous chemical substance or mixture, and restrictions of use

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Suppliers details

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100
Emergency telephone number 1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier

Company name CIMCOOL MEXICANA SALES SA DE CV
Address AV 5 DE FEBRERO 1702C BODEGA 4
ZONA INDUSTRIAL BENITO JUAREZ
QUERETARO, QUERETARO CP 76120
Mexico

Telephone (General Information) 442-257-3030
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)
Emergency telephone number (In Mexico) 01-800-681-9531 (CHEMTREC)

SECTION 2. Hazard identification

Classification of the substance or mixture

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 5
	Skin irritation	Category 3
	Serious eye irritation	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 3

Elements of labeling, including precautionary statements and warning pictograms



Signal word

Warning

Hazard statement

H303	May be harmful if swallowed.
H316	Causes mild skin irritation.
H319	Causes serious eye irritation.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

P264	Wash thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear eye protection/face protection.

Response

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell.
P312	Call a POISON CENTER/doctor if you feel unwell.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.

Storage

Store away from incompatible materials.

Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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Other hazards which do not result in classification

None known.

Supplemental information

14.4% of the mixture consists of component(s) of unknown acute inhalation toxicity. 6.3% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 6.3% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

SECTION 3. Composition/information on ingredients

Mixtures

Chemical identity	Common name(s), synonym(s)	CAS number and other unique identifiers	Concentration
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES		64742-52-5	5 - < 10
TRIS[(2-HYDROXYETHYL)AMMONIUM] ORTHOBORATE		68797-44-4	5 - < 10
MONOETHANOLAMINE		141-43-5	3 - < 5
MONOISOPROPANOLAMINE		78-96-6	3 - < 5
ETHOXYLATED FATTY AMINE		61791-26-2	1 - < 3
POLYPROPYLENE GLYCOL		25322-69-4	1 - < 3
Other components below reportable levels			70 - < 80

SECTION 4. First-aid measures

Description of necessary first-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact

Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Mild skin irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

SECTION 5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective actions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

SECTION 6. Measures that must be taken in the event of accidental spillage or an accidental leak

Personal precautionary measures, protective equipment and emergency procedure

For non-emergency personnel	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
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Methods and materials for containing and cleaning up spills or releases	Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent product from entering drains. Clean up in accordance with all applicable regulations.
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Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

SECTION 7. Handling and storage

Precautions for safe handling	Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

SECTION 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Mexico. Occupational Exposure Limit Values

Components	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

ACGIH

Components	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	TWA	5 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Control banding approach

Not available.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Hazardous Chemicals (NOM-028-STPS-2012, System for administration of workplace safety in the process and critical equipment for handling hazardous chemicals, Appendix A, Table A.I, 9/6/2012)

Ethylene Oxide (CAS 75-21-8) 2300 KG

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

SECTION 9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	10.0
Melting point/freezing point	< 21 °F (< -6.1 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)

Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Molecular weight	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
pH in aqueous solution	8.7 @ 5%
Specific gravity	1.025
VOC ASTM D2369	10 %

SECTION 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions that must be avoided	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

SECTION 11. Toxicological information

Information about likely routes of entry

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes mild skin irritation.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Mild skin irritation.

Delayed and immediate effects and also chronic effects from short and long term exposure

Numerical measures of toxicity (such as acute toxicity estimates)

Acute toxicity

Components	Species	Test Results
ETHOXYLATED FATTY AMINE (CAS 61791-26-2)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 1260 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	> 1200 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	1025 mg/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	1576 mg/kg
POLYPROPYLENE GLYCOL (CAS 25322-69-4)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 10000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	1000 - 2000 mg/kg
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg
TRIS[(2-HYDROXYETHYL)AMMONIUM] ORTHOBORATE (CAS 68797-44-4)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2504 mg/kg ATE
Oral		
<i>Liquid</i>		
LD50	Rat	> 1515 mg/kg ATE
Skin corrosion/irritation	Causes mild skin irritation.	
Serious eye damage/eye irritation	Causes eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	

Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic aromatic compound (PAC) using IP 346.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Other information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

SECTION 12. Ecotoxicological information

Toxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Components	Species	Test Results
ETHOXYLATED FATTY AMINE (CAS 61791-26-2)		
Aquatic		
Fish	LC50	Bluegill (Lepomis macrochirus)
		0.72 - 1.4 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Daphnia
		0.17 mg/l, 48 hours
MONOETHANOLAMINE (CAS 141-43-5)		
Aquatic		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
		114 - 196 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Daphnia
		65 mg/l, 48 hours ECHA
MONOISOPROPANOLAMINE (CAS 78-96-6)		
Aquatic		
Fish	LC50	Goldfish (Carassius auratus)
		210 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Daphnia
		109 mg/l, 48 hours
POLYPROPYLENE GLYCOL (CAS 25322-69-4)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		> 100 mg/l, 48 hours
Fish	LC50	Ide, silver or golden orfe (Leuciscus idus)
		> 100 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

MONOETHANOLAMINE	-1.31
MONOISOPROPANOLAMINE	-0.93
POLYPROPYLENE GLYCOL	-0.21
TRIS[(2-HYDROXYETHYL)AMMONIUM] ORTHOBORATE	-4.37, @ 25°C pH7

Bioconcentration factor (BCF)

MONOETHANOLAMINE	< 3.2, ESTIMATED
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Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13. Disposal considerations

Disposal methods

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. Transport information

SCT

Not regulated as dangerous goods.

DOT

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

ADN

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

SECTION 15. Regulatory information

Safety, health and environmental regulations specific for the hazard chemical substance or mixture in question This safety data sheet was prepared in accordance with the Official Mexican Standard (NOM-018-STPS-2015).

Mexico. Hazard identification guidance list (NOM-018-STPS)

MONOETHANOLAMINE (CAS 141-43-5) Listed.

Mexico. Substances subject to reporting for the pollutant release and transfer registry (PRTR)

Not listed.

International regulations

Montreal Protocol

Not applicable.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

SECTION 16. Other included information relevant to the preparation and updating of safety data sheets

Issue date 02-03-2015
Revision date 08-11-2020
Version # 02

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European Agreement Concerning the International Carriage of Dangerous Goods by Road.
DOT: Department of Transportation (49 CFR 172.101).
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG Code: International Maritime Dangerous Goods Code.
MARPOL: International Convention for the Prevention of Pollution from Ships.
SCT: Secretariat of Communications and Transportation (NOM-002-SCT/2011).

References

Workplace Threshold Quantities of Hazardous Chemicals
NOM-047-SSA1-2011 – Workplace Biological Exposure Indices (BEIs) to Chemical Substances
NOM-028-STPS-2012 – Work-Safety Management System for Processes and Critical Equipment Handling Hazardous Chemical Substances
NOM-018-STPS-2000 – Workplace Hazardous Chemical Substances Communication and Identification Standard
NOM-010-STPS-2014 (second revision) – Occupational Exposure Limits – becomes effective on April 28, 2016

NFPA ratings

Health: 1
Flammability: 0
Instability: 0

NFPA ratings



Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.