CIMCOOL® FLUID TECHNOLOGY

SAFETY DATA SHEET

1. Identification

Product identifier ADDITIVE 63

METALWORKING FLUID ADDITIVE

Other means of identification

SDS number Not applicable Product code B00560

Recommended use METALWORKING FLUID ADDITIVE

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.

Address 1175 Appleby Line Road, Unit B-1

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 4Health hazardsSkin irritationCategory 2Serious eye damageCategory 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Combustible liquid. Causes skin irritation. Causes serious eye damage.

Precautionary statement

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face

protection.

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IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several Response

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Store in a well-ventilated place.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
AMINOMETHYLPROPANOL		124-68-5	90 - 100
PROPANOL, 2-(METHYLAMINO)-2-METHYL	-	27646-80-6	5 - 10
Other components below reportable levels			5 - 10

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of Inhalation

intended use, this material is not expected to be an inhalation hazard.

Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash Skin contact

redness, swelling, and blurred vision. Skin irritation.

contaminated clothing before reuse.

Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical Eve contact

attention immediately.

Ingestion Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs,

keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if

Permanent eye damage including blindness could result. Symptoms may include stinging, tearing,

you feel unwell.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

General information

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Water spray or fog. Alcohol resistant foam. Dry chemical powder. Foam. Carbon dioxide (CO2). Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding

environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

The product is combustible, and heating may generate vapors which may form explosive vapor/air

mixtures. During fire, gases hazardous to health may be formed.

Special protective equipment

Wear self-contained breathing apparatus and protective clothing. Wear suitable protective equipment.

and precautions for firefighters Fire fighting

equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

General fire hazards Combustible liquid.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

When using do not smoke. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Biological limit values

No biological exposure limits noted for the ingredient(s).

No exposure limits noted for ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Do not get in eyes. Wear chemical goggles. Eye wash fountain is recommended.

Skin protection

Other

Hand protection Nitrile gloves are recommended.

Wear appropriate chemical resistant clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance CLEAR
Physical state Liquid.
Form Liquid.
Color Not available.
Odor CHEMICAL

Material name: ADDITIVE 63 SDS Canada

Odor threshold Not available.

pH Not Applicable

Melting point/freezing point 28 °F (-2.2 °C)

Initial boiling point and boiling > 212 °F (> 100 °C)

range

Flash point 178 °F (81.1 °C) Closed Cup

Evaporation rate Not Determined Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.34 mm Hg @ 20 °C

Vapor density 3 (Air = 1)

Relative density Not available.

Solubility(ies)

Solubility (water) 100 % Water Miscible

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 147 mPa·s @ 25 °C

Other information

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

pH in aqueous solution 11.3 @ 1%

Specific gravity 0.942 @ 25 °C

VOC ASTM D2369 95 %

10. Stability and reactivity

Reactivity Reacts violently with strong acids. This product may react with oxidizing agents.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials. Do not mix with other chemicals.

Incompatible materialsDo not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.

Strong acids. Strong oxidizing agents. Zinc. Aluminum. Copper Halogenated materials.

Hazardous decomposition

products

Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Not classified.

Skin contact Causes skin irritation.

Eye contact Causes serious eye damage.

Ingestion Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract.

Symptoms related to thePermanent eye damage including blindness could result. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation.

toxicological characteristics

Material name: ADDITIVE 63 SDS Canada

Information on toxicological effects

Acute toxicity

Components Species Test Results

AMINOMETHYLPROPANOL (CAS 124-68-5)

Acute Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

Oral

Liquid LD50

Rat 2900 mg/kg

PROPANOL, 2-(METHYLAMINO)-2-METHYL- (CAS 27646-80-6)

Acute
Dermal
Liquid

LD50 Rabbit > 2000 mg/kg ATE

Skin corrosion/irritation

n/irritation Causes skin irritation.

Serious eye damage/eye irritation

mitation

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization Not classified.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Causes serious eye damage.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Not classified.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components Species Test Results

AMINOMETHYLPROPANOL (CAS 124-68-5)

Aquatic

Acute

Crustacea EC50 Daphnia 193 mg/l, 48 hours Fish LC50 Bluegill (Lepomis macrochirus) 190 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

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Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

15. Regulatory information

Canadian regulations

the IBC Code

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

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Country(s) or region Inventory name On inventory or exempt (yes/no)*

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

 Issue date
 06-28-2016

 Revision date
 10-29-2019

Version # 04

NFPA ratings Health: 3

Flammability: 2 Instability: 1

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

Material name: ADDITIVE 63 SDS Canada