

SAFETY DATA SHEET

1. Identification

Product identifier	PRODUCTO™ FCR-400
	RUBBER LUBRICANT
Other means of identification	
SDS number	Not applicable
Product code	B40004
Recommended use	
Recommended restrictions	None known.
Manufacturer/Importer/Supplier	/Distributor information
Manufacturer	
Company name	CIMCOOL® Industrial Products LLC
	3000 Disney Street
	Cincinnati, Ohio 45209
Telephone (General	513-458-8100
Information)	
Emergency telephone number	1-800-424-9300 (CHEMTREC)
Emergency telephone	1-703-527-3887 (CHEMTREC)
number (outside USA)	
Supplier	
Company name	Milacron Canada Corp.
Address	1175 Appleby Line Road, Unit B-1
	Burlington Ontario L7L5H9 Canada
Telephone (General	905-319-1919
Information)	1 702 527 2007 (CHEMTREC)
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)
Supplier	Not available.
2. Hazard(s) identification	
Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	The mixture does not meet the criteria for classification.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

The components are not hazardous or are below required disclosure limits.

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4. First-aid measures		
	Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.	
	Rinse with water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.	
	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
0	Rinse mouth. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.	
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.	
	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.	
5. Fire-fighting measures		
	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.	
Unsuitable extinguishing media	Not applicable, non-combustible.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.	
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.	
	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.	
	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.	
General fire hazards	No unusual fire or explosion hazards noted.	
6. Accidental release measures		
protective equipment and	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.	
	Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.	
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.	
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.	
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.	
	Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination	

7. Handling and storage

contamination.

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Observe good industrial hygiene practices.

Conditions for safe storage,	Store in original tightly closed container. Do not allow material to freeze. Store away from
including any incompatibilities	incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw
	completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

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Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.
Skin protection	
Hand protection	Use protective gloves made of: Nitrile.
Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
рН	7.5
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling	> 212 °F (> 100 °C)
range	
Flash point	Not Applicable
Evaporation rate	Like water
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or expl	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.

Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.010

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure	
Inhalation	Not classified.
Skin contact	Not classified.
Eye contact	Not classified.
Ingestion	Not classified.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

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Information on toxicological effe	cts
Acute toxicity	Not classified.
Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	Not classified.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Not classified.
Further information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

12. Ecological information

Ecotoxicity	

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of this product.

Bioaccumulative potential

Persistence and degradability

Mobility in soil	This product is miscible in water.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to
Not established.

Annex II of MARPOL 73/78 and
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the IBC Code

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes

Country(s) or region	Inventory name	On inventory or exempt (ye	s/no)*
Europe	European List of Notified Chemical Substances (ELINCS)		No
Japan	Inventory of Existing and New Chemical Substances (ENCS)		Yes
Korea	Existing Chemicals List (ECL)		Yes
New Zealand	New Zealand Inventory		Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)		Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory		Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

Issue date Version #	09-29-2016 01
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision information	Product and Company Identification: Product and Company Identification Hazards Identification: US Hazardous Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties Transport Information: Proper Shipping Name/Packing Group Regulatory Information: United States Material Attributes & Uses; Experimental Data: Experimental Data HazReg Data: North America GHS: Classification