SAFETY DATA SHEET

1. Identification

Product identifier MILPRO® 840CF

METALWORKING OIL

Other means of identification

SDS number Not applicable B00642 **Product code**

Recommended use METALWORKING OIL

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

CIMCOOL® Industrial Products LLC Company name

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone

number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.

Address 1175 Appleby Line Road, Unit B-1

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Not classified. Physical hazards

Aspiration hazard Category 1 **Health hazards**

Not classified. **Environmental hazards**

Label elements



Signal word

Hazard statement May be fatal if swallowed and enters airways.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Material name: MILPRO® 840CF SDS Canada 3.3% of the mixture consists of component(s) of unknown acute inhalation toxicity.

Container vapor space may contain hydrogen sulfide. May cause respiratory irritation.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
DISTILLATES (PETROLEUM),		64742-56-9	80 - 100
SOLVENT-DEWAXED LIGHT			
PARAFFINIC			
Other components below reports	able levels		10 - 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash Skin contact

contaminated clothing before reuse.

Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical Eye contact

attention if irritation develops and persists.

Call a physician or poison control center immediately. Rinse mouth thoroughly. Do not give liquids. Ingestion

Aspiration may cause pulmonary edema and pneumonitis.

Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into

the lungs.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment

and precautions for firefighters

Fire fighting

Wear suitable protective equipment.

equipment/instructions

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. In the Specific methods

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

	Туре	Value	
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)	TWA	5 mg/m3	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is

recommended.

Skin protection

Nitrile gloves are recommended. Hand protection Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate thermal protective clothing, when necessary.

Thermal hazards

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

CLEAR Appearance Liquid. Physical state Liquid. **Form** Color Not available. Odor **CHEMICAL** Odor threshold Not available. Not Applicable pН

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< 0 °F (< -17.8 °C) Melting point/freezing point Initial boiling point and boiling Not Applicable

range

365 °F (185 °C) Cleveland Open Cup Flash point

Evaporation rate Not Applicable Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available. Not available. Vapor pressure Not available. Vapor density Not available. Relative density

Solubility(ies)

Solubility (water) Insoluble in Water Partition coefficient Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available.

≤ 20.5 mm²/s @ 40°C **Viscosity**

17 cSt @ 100°F (38°C)

Other information

Not explosive. **Explosive properties** Combustible IIIB Flash point class Oxidizing properties Not oxidizing.

0.869 Specific gravity **VOC ASTM D2369** 4 %

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with Conditions to avoid

incompatible materials. May react with corroding cast, gray, nodular, or other high iron containing

swarf or chips to form potentially hazardous levels of hydrogen sulfide.

Incompatible materials Acids. Oxidizing agents.

Hazardous decomposition

products

Smoke, fumes, oxides of sulfur, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Not classified. Skin contact Not classified. Eve contact Not classified.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious

chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis.

Information on toxicological effects

Material name: MILPRO® 840CF SDS Canada **Acute toxicity**

irritation

Components Species Test Results

DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)

Acute
Dermal
Liquid

LD50 Rabbit > 5000 mg/kg

Oral Liquid

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation
Serious eye damage/eye

Not classified.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic

aromatic compound (PAC) using IP 346.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Specific target organ toxicity - Not classified.

repeated exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Not classified.

Further informationThe classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

No data is available on the degradability of any ingredients in the mixture.

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

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14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

16. Other information

 Issue date
 02-10-2017

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 03-14-2019

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*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

NFPA ratings Health: 1

Flammability: 1 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

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