SAFETY DATA SHEET

1. Identification

Product identifier MILPRO® 835CF

METALWORKING OIL

Other means of identification

SDS number Not applicable B00645 **Product code**

METALWORKING OIL Recommended use

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone

number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

Milacron Canada Corp. Company name

Address 1175 Appleby Line Road, Unit B-1

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Not classified. Physical hazards

Skin irritation Category 2 **Health hazards**

> Serious eye irritation Category 2

Environmental hazards Not classified.

Label elements



Signal word

Causes skin irritation. Causes serious eye irritation. **Hazard statement**

Precautionary statement

Prevention Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.

Response minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation

IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take

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off contaminated clothing and wash it before reuse.

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Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED HEAVY PARAFFINIC		64742-65-0	90 - 100
ETHOXYLATED DINONYLPHENOL PHOSPHATE		39464-64-7	1 - 5
Other components below reportable	e levels		30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

Skin contact Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical

attention if irritation develops and persists.

Ingestion Rinse mouth thoroughly. Do not induce vomiting. Do not give liquids. If vomiting occurs, keep head

low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel

Irritation of eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

unwell

Skin irritation.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed
General information

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal

protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

Components	Туре	Value	
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED HEAVY PARAFFINIC (CAS 64742-65-0)	TWA	5 mg/m3	

Biological limit values

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to

maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety

shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is

No biological exposure limits noted for the ingredient(s).

recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

Appearance CLEAR
Physical state Liquid.
Form Liquid.
Color Not available.
Odor CHEMICAL
Odor threshold Not available.

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pH Not ApplicableMelting point/freezing point Not available.Initial boiling point and boiling Not Applicable

range

Flash point 385 °F (196.1 °C) Cleveland Open Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble in Water

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity >20.5 mm²/s @ 40°C

43 cSt @ 100°F (38°C)

Other information

Explosive properties Not explosive.

Flash point class Combustible IIIB

Oxidizing properties Not oxidizing.

Specific gravity 0.870 VOC ASTM D2369 3 %

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials.

Incompatible materials Acids. Bases. Oxidizing agents. Reducing agents. Water.

Hazardous decomposition

products

Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Health injuries are not known or expected under normal use.

Skin contact Causes skin irritation.

Eye contact Causes eye irritation.

Ingestion Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision. Skin irritation.

Information on toxicological effects

Acute toxicity

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Test Results Components **Species**

DISTILLATES (PETROLEUM), SOLVENT-DEWAXED HEAVY PARAFFINIC (CAS 64742-65-0)

Acute Dermal Liquid

LD50 Rabbit > 5000 mg/kg

Inhalation

Mist

LC50 Rat > 5 mg/l, 4 hours

Oral Liauid

LD50 Rat > 5000 mg/kg

ETHOXYLATED DINONYLPHENOL PHOSPHATE (CAS 39464-64-7)

Acute **Dermal** Liquid

LD50 > 5000 mg/kg ATE-ANALOGY Rabbit

Oral Liquid

LD50 Rat > 2000 mg/kg

Skin corrosion/irritation Causes skin irritation. Serious eye damage/eye

irritation

Causes eve irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

This product is not expected to cause skin sensitization. Skin sensitization

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic

aromatic compound (PAC) using IP 346.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. Aspiration hazard

Chronic effects Prolonged inhalation may be harmful.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential

No data is available on the degradability of any ingredients in the mixture.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

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13. Disposal considerations

Material name: MILPRO® 835CF

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

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Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

the IBC Code

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

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Country(s) or region Inventory name On inventory or exempt (yes/no)*

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

 Issue date
 05-14-2017

 Revision date
 01-21-2020

Version # 03

NFPA ratings Health: 0

Flammability: 1 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

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