SAFETY DATA SHEET

1. Identification

Product identifier MILPRO® 634

METALWORKING OIL

Other means of identification

SDS number Not applicable B00653 **Product code**

Recommended use METALWORKING OIL

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

CIMCOOL® Industrial Products LLC Company name

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone

number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.

Address 1175 Appleby Line Road, Unit B-1

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Not classified. Physical hazards

Skin irritation Category 2 **Health hazards**

> Serious eye irritation Category 2 Aspiration hazard Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.

Material name: MILPRO® 634 SDS Canada

Version #: 03 Revision date: 01-22-2020 Issue date: 05-14-2017 Response IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. IF ON

SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off

contaminated clothing and wash it before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|---|--------------------------|------------|---------|
| DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC | | 64742-56-9 | 60 - 80 |
| ALKANES C14-16, CHLORO | | 63449-39-8 | 10 - 30 |
| ETHOXYLATED DINONYLPHENOL PHOSPHATE | | 39464-64-7 | 1 - 5 |
| Other components below reportable | elevels | | 5 - 10 |

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

Skin contact Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical

attention if irritation develops and persists.

Ingestion Call a physician or poison control center immediately. Rinse mouth thoroughly. Do not induce

tearing, redness, swelling, and blurred vision. Skin irritation.

vomiting. Do not give liquids. If vomiting occurs, keep head low so that stomach content doesn't

get into the lungs.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

Aspiration may cause pulmonary edema and pneumonitis. Symptoms may include stinging,

General information If exposed

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media

Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

Material name: MILPRO® 634 SDS Canada

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

| Components | Туре | Value |
|--|------|---------|
| DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9) | TWA | 5 mg/m3 |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is Eye/face protection

recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

CLEAR Appearance

Material name: MILPRO® 634 SDS Canada 3/8 **Physical state** Liquid. Liquid. **Form**

Color Not available. **CHEMICAL** Odor **Odor threshold** Not available. Not Applicable Melting point/freezing point Not available. Initial boiling point and boiling Not Applicable

range

Flash point 365 °F (185 °C) Cleveland Open Cup

Evaporation rate Not available. Not applicable. Flammability (solid, gas) Upper/lower flammability or explosive limits Flammability limit - lower Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available. Not available. Explosive limit - upper (%) Not available. Vapor pressure Vapor density Not available. Relative density Not available.

Solubility(ies)

Insoluble in Water Solubility (water) **Partition coefficient** Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. Viscosity 15 mm²/s @ 40°C 19 cSt @ 100°F (38°C)

Other information

Explosive properties Not explosive. Flash point class Combustible IIIB Oxidizing properties Not oxidizing.

0.900 Specific gravity **VOC ASTM D2369** 4 %

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions. **Chemical stability** Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials. Acids. Bases. Oxidizing agents. Reducing agents. Water. Incompatible materials

Hazardous decomposition

products

Smoke, fumes, hydrogen chloride, oxides of phosphorus and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Causes skin irritation. Skin contact Causes eye irritation. Eye contact

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Version #: 03 Revision date: 01-22-2020 Issue date: 05-14-2017 **Ingestion** Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious

chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Direct contact with eyes may cause temporary

irritation. Skin irritation.

Information on toxicological effects

Acute toxicity

Components Species Test Results

ALKANES C14-16, CHLORO (CAS 63449-39-8)

<u>Acute</u> Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

Oral *Liquid*

LD50 Rat

> 5000 mg/kg

DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)

<u>Acute</u> Dermal

Liquid

LD50 Rabbit > 5000 mg/kg

Oral

Liquid

LD50 Rat > 5000 mg/kg

ETHOXYLATED DINONYLPHENOL PHOSPHATE (CAS 39464-64-7)

Acute Dermal

Liguid

LD50 Rabbit > 5000 mg/kg ATE-ANALOGY

Oral Liquid

LD50 Rat > 2000 mg/kg

Skin corrosion/irritation Serious eye damage/eye Causes skin irritation.
Causes eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic

aromatic compound (PAC) using IP 346.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

Material name: MILPRO® 634 SDS Canada

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components Species **Test Results**

ALKANES C14-16, CHLORO (CAS 63449-39-8)

Aquatic Acute

LC50 Fish Bluegill (Lepomis macrochirus) > 0.1 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN3082 **UN number**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ALKANES C14-16, **UN proper shipping name**

CHLORO), MARINE POLLUTANT

Transport hazard class(es)

9 Class Subsidiary risk Ш Packing group Yes **Environmental hazards**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN3082

UN proper shipping name Transport hazard class(es)

Environmentally hazardous substance, liquid, n.o.s. (ALKANES C14-16, CHLORO)

9 Class Subsidiary risk Ш Packing group **Environmental hazards** Nο **ERG Code** 91

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Cargo aircraft only

Allowed with restrictions.

Allowed with restrictions.

IMDG

UN3082 **UN** number

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ALKANES C14-16, **UN proper shipping name**

CHLORO), MARINE POLLUTANT

Transport hazard class(es)

Class 9 Subsidiary risk

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Version #: 03 Revision date: 01-22-2020 Issue date: 05-14-2017 **Packing group**

Environmental hazards

Marine pollutant Yes F-A, S-F **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

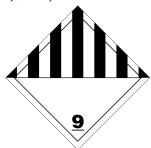
Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

Ш

the IBC Code

IATA; IMDG; TDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region Inventory name On inventory or exempt (yes/no)* Australia Australian Inventory of Chemical Substances (AICS) Yes

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| Country(s) or region | Inventory name Or | n inventory or exempt (yes/no)* |
|-----------------------------------|--|---------------------------------|
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |
| *Δ "Ves" indicates that all compo | nents of this product comply with the inventory requirements administered by the | a governing country(s) |

^{&#}x27;A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

 Issue date
 05-14-2017

 Revision date
 01-22-2020

Version # 03

NFPA ratings Health: 1

Flammability: 1 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

Material name: MILPRO® 634 SDS Canada